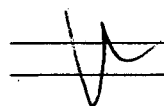
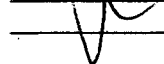


Date: Monday, 12/10/2007 3:50:41 PM  
 User: COSS Admin

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350-602-011
Job Number : 30647	
Estimate Number : 10804	
P.O. Number :	Part Number : D350602013
This Issue : 12/10/2007 S.O. No. :	Drawing Number : NCR130
Prsht Rev. : NC	Project Number :
First Issue : 2/5/2007 Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 2/12/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	COMPOSITE ASSY	COMPOSITE ASSEMBLY
-----	----------------	--------------------



Comment: COMPOSITE ASSEMBLY

Disassemble all D350-602-011 utility pods in stock  
 keep all parts with the correct w/o (pod) it came from

→ B26782

B26657

B29056

2.0	D350602011	Heli-Utility-Pod
-----	------------	------------------



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Heli-Utility-Pod

B/N 26782

3.0	D30481	Doubler
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Batch: B36251

X1

Ship to Delastek

ml 07/12/18

4.0	AD64ABS	Pop Rivets
-----	---------	------------



Comment: Qty.: 46.0000 Each(s)/Unit Total : 46.0000 Each(s)

Pop Rivets

Batch: M16915

AS 07/12/11

XU

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-602-011

Job Number: 30647

Part Number: D350602013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	MS24693S272	Screw
-----	-------------	-------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
Screw  
Batch: M104746

AS 07/12/11

(X)

6.0	D22049	Rubber Latches
-----	--------	----------------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Rubber Latches  
Batch: B329058

AS 07/12/11

(X)

7.0	D2429041	Spring Clip Ass'y
-----	----------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Spring Clip Ass'y  
Batch: B29025

AS 07/12/11

(X)

8.0	D2462	Neoprene Seal
-----	-------	---------------



\* Comment: Qty.: 14.1660 f(s)/Unit Total : 14.1660 f(s) B37747  
Neoprene Seal 170.0" long  
Batch: ~~B39476~~ ~~B37747~~

AS 07/12/11

(X)

9.0	D25281	Backer Plate
-----	--------	--------------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Backer Plate  
Batch: 22316

AS 07/12/11

(X)

10.0	D25283	Backer Plate
------	--------	--------------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Backer Plate  
Batch: B26152

AS 07/12/11

(X)

11.0	D2569	Hinge
------	-------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Hinge  
Batch: 21507

AS 07/12/11

(X)

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-602-011

Job Number: 30647

Part Number: D350602013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

12.0	D3007041	Strut
------	----------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Strut

Batch: B29030

AS 7/12/11

(X)

13.0	AD64ABS	Pop Rivets
------	---------	------------



Comment: Qty.: 38.0000 Each(s)/Unit Total : 38.0000 Each(s)

Pop Rivets

Batch: M16915

AS 7/12/11

(X)

14.0	AN45A	Bolt
------	-------	------



Comment: Qty.: 19.0000 Each(s)/Unit Total : 19.0000 Each(s)

Bolt

Batch: M100857

AS 7/12/11

(X)

15.0	AN46A	Bolt
------	-------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M104322

AS 7/12/11

(X)

16.0	AN526C632R7	Screw
------	-------------	-------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Screw

Batch: M17864

AS 7/12/11

(X)

17.0	AN960JD6	Washer
------	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: M6035

AS 7/12/11

(X)

18.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 21.0000 Each(s)/Unit Total : 21.0000 Each(s)

Washer

Batch: M109106

AS 7/12/11

(X)

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-602-011

Job Number: 30647

Part Number: D350602013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

19.0	MS21042L4	Nut
------	-----------	-----



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

Batch: M105054

JS 07/12/11

(X1)

20.0	MS21042L06	Nut
------	------------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Batch: M106043

JS 07/12/11

(X1)

21.0	D2258160	Placard
------	----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Placard

Assemble as per Dwg D2694

B32968

JS 07/12/11

(X1)

22.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
------	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2694

2-Install label D2258-160 on Pod Assembly as per Dwg D2694

3-Modify as per DEO 9217

ml 08/03/24

ml 08/01/15

23.0	QC5	INSPECT WORK TO CURRENT STEP
------	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

1003 24

08/01/15

24.0	PACKAGING 1	PACKAGING RESOURCE #1
------	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

25.0	K10002	350 Pod Kit
------	--------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

350 Pod Kit

Batch: B28030

8/3/25

50

(X1)

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-602-011

Job Number: 30647

Part Number: D350602013

Job Number:



Seq. #: Machine Or Operation: Description :

26.0 D34951 PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
PLACARD  
BATCH: 1527162

8/13/25 SC (18)

27.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/03/25 (8)

28.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and pack for shipping as per PPP D350-602-013  
Location: A  
PPP Rev: A

8/13/25 SC

(18)

29.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/03/26

30.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Repackage Pods, and return to Delastek for  
Repair, Replacement or other

N/A

Job Completion



08-03-26

DESIGN A	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. DEO 9217	REV. A SHEET 1 OF 1
DATE 01.09.26		TITLE MOsaic POD MODIFICATION	SCALE NTS
A	01.09.26	NEW ISSUE	

# DART ENGINEERING ORDER

TO AMEND D2202 REV. F

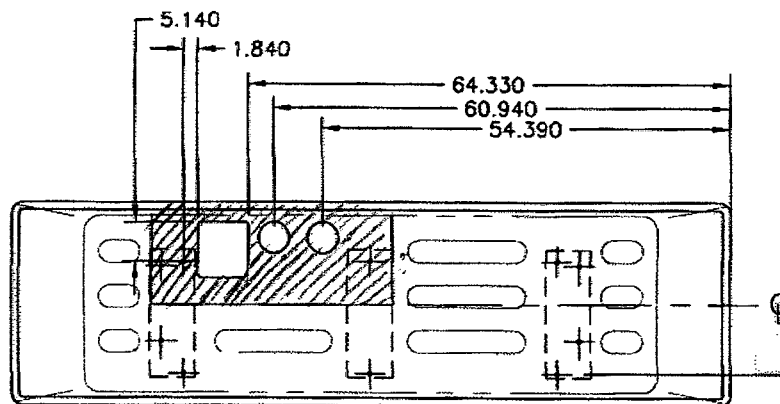
TO MAKE A D2202-5 BASE (FOR D350-602-013) FROM A D2202-3 BASE :

- 1) REMOVE FOAM IN SHADED AREA OF POD.
- 2) FILL GAPS WITH 90Z SATIN AND RESIN PER DWG (APPROX. 3-4 LAYERS)
- 3) 2 LAYERS OF 90Z SATIN
- 4) INSTALL D3048-1 DOUBLER IN ORIENTATION SHOWN AND LET CURE
- 5) INSTALL DOUBLER WITH AD64ABS RIVETS (46) AND MS24693S272 SCREWS (3)
- 6) CUT HOLES AND SEAL WITH CYANOACRYLATE GLUE
- 7) TOUCH UP SPACKLE GREY FINISH AND CLEARCOAT

RELEASED

04.10.14

W/O 30647



HINGE SIDE

D2202-5 POD-BASE

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**DART**

DESIGN <i>921</i>	DRAWN BY <i>DC</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2694	REV. H SHEET 1 OF 4
DATE 07.07.18		TITLE UTILITY POD ASSEMBLY	SCALE NTS
A	97.07.02	NEW ISSUE CREATED TO REPLACE D350-602-041 AND -043	
B	97.10.08	CHANGE RIVET PATTERN, ADD D2429	
C	98.11.12	ADD DOUBLER HOLES, REMOVE FINISH	
D	99.01.08	SEAL & HINGE CHANGE (TSR A1047 & A855/A858); INCLUDED DE09119	
E	99.12.20	CHANGE DIMENSIONS	
F	01.03.20	REDESIGN, CHANGE LATCHES & PROP	
G	01.05.08	REVERT BACK TO D2204-9 LATCH	
H	07.07.18	CHANGED RIVETS FROM AD64ABS TO AD62ABS (PAR#185)	

**RELEASED**  
07.07.23

Qty	Part Number	Description
1	D2202-1	POD LID
1	D2202-3	POD BASE
5	D2204-9	LATCH
1	D2429-041	SPRING CLIP ASSEMBLY
1	D2462-1700	NEOPRENE SEAL
5	D2528-1	BACKER PLATE
4	D2528-3	BACKER PLATE
1	D2569	HINGE
1	D3007-041	PROP ASSEMBLY
19	AN4-5A	BOLT
1	AN4-6A	BOLT
2	AN526C632R7	SCREW
21	AN960JD416	WASHER
2	AN960JD6	WASHER
2	MS21042L06	NUT (OR MS21042-06)
20	MS21042L4	NUT (OR MS21042-4)
38	AD62ABS	RIVET

**GENERAL NOTES:**

- TRANSFER DRILL UNSPECIFIED HOLES FROM ATTACHING PART AS FOLLOWS: AN526C632 → DRILL Ø0.141  
AN4 → DRILL Ø0.257
- SEAL ALL HOLES AND EDGES OF POD WITH CYANOACRYLATE GLUE
- FOR D2569 HINGE:
  - INSTALL RIVET HEADS FROM OUTSIDE OF POD
  - GRIND TRAILING EDGE OF RIVET TO PERMIT HINGE TO CLOSE
  - ENSURE ALL RIVET HOLES ARE DRILLED ON THE LARGER HINGE TABS AS SHOWN IN DETAIL A
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

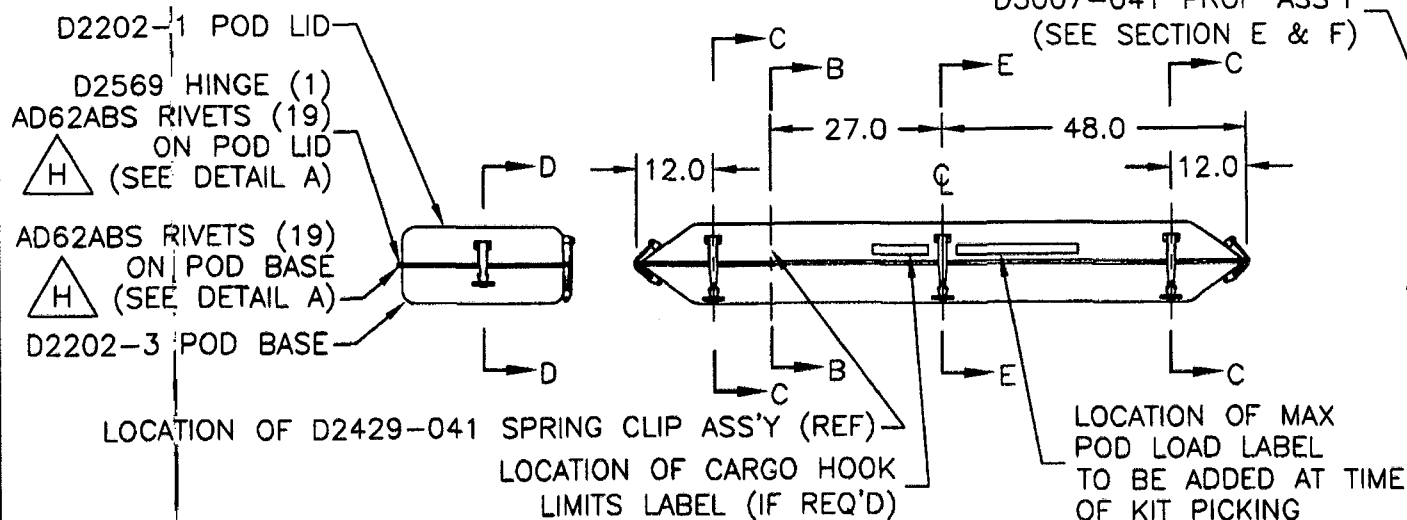
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**DART**

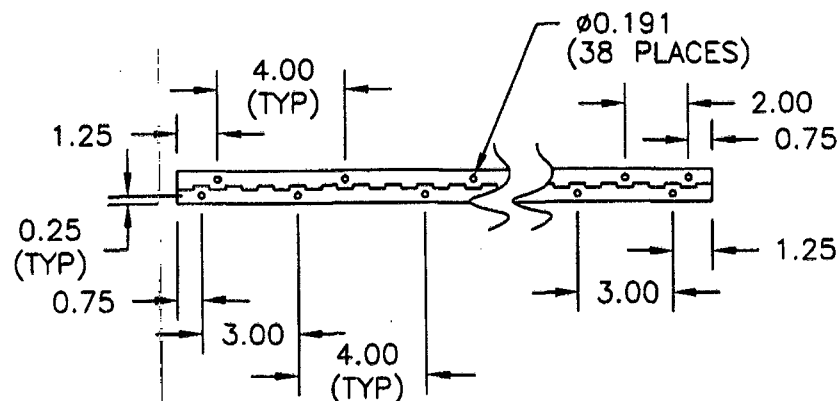
DESIGN	91	DRAWN BY	DC	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. H
CHECKED		APPROVED		DRAWING NO.	SHEET 2 OF 4
DATE	07.07.18			D2694	SCALE
				UTILITY POD ASSEMBLY	1:30

D3007-041 PROP ASS'Y  
(SEE SECTION E & F)

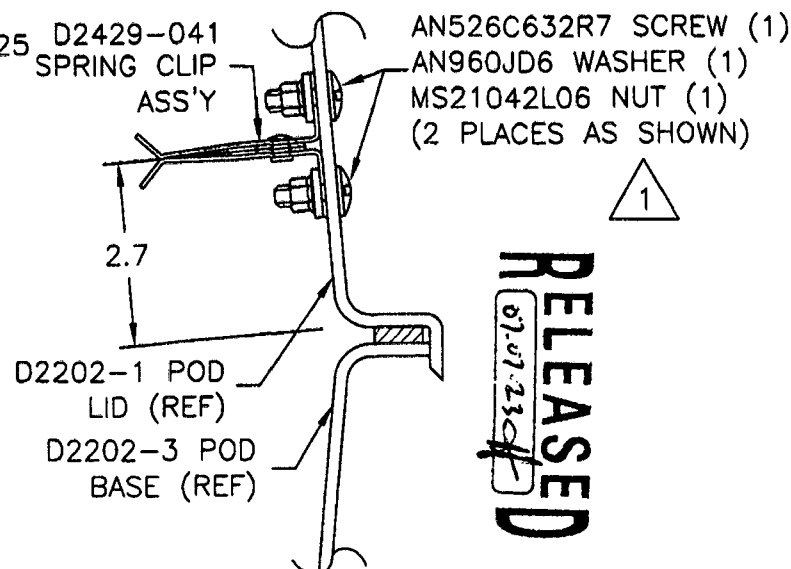


INSTALL D2462-1700 NEOPRENE  
SEAL ALONG TOP INSIDE EDGE OF  
LID (USE CONTACT CEMENT)

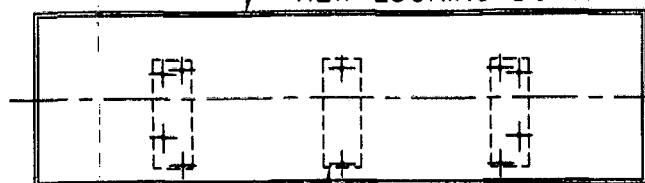
**DETAIL A: HINGE**  
NOT TO SCALE



**SECTION B-B**  
SCALE 2:3



D2202-3 POD BASE (REF)  
VIEW LOOKING DOWN



NOTE ORIENTATION OF  
DOUBLERS IN POD BASE  
INSTALL HINGE  
ON THIS EDGE

**RELEASED**  
07.07.23



**DART**

DESIGN <i>GP</i>	DRAWN BY <i>DC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2694	REV. H SHEET 3 OF 4
DATE 07.07.18		TITLE UTILITY POD ASSEMBLY	SCALE 1:2

**RELEASED**  
07.07.23

D2528-1 BACKER PLATE

D2202-1 POD LID (REF)

AN4-5A BOLT (1)  
AN960JD416 WASHER (1)  
MS21042L4 NUT (1)  
(2 PLACES)

D2204-9 LATCH

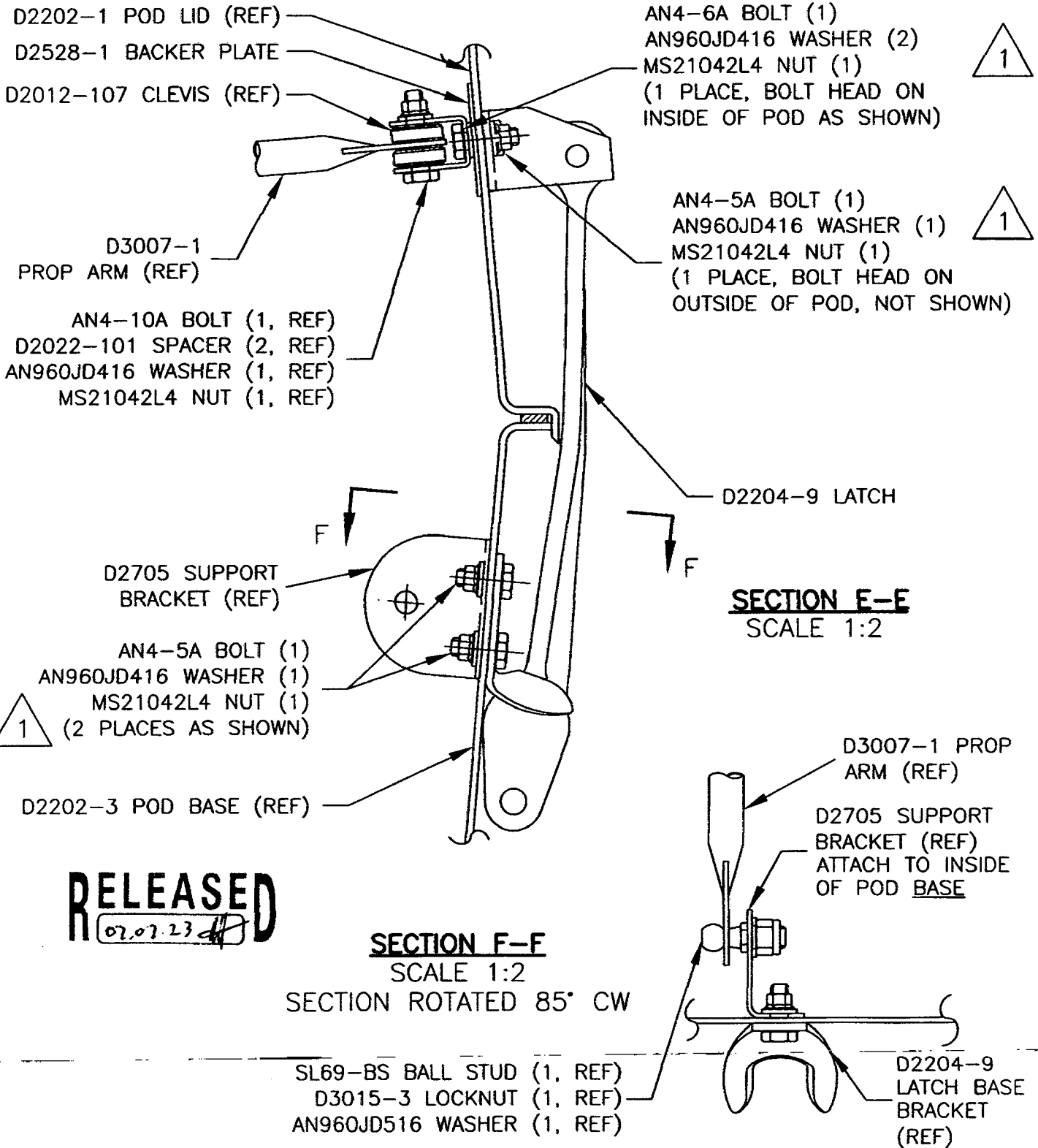
**SECTION C-C**  
SCALE 1:2AN4-5A BOLT (1)  
AN960JD416 WASHER (1)  
MS21042L4 NUT (1)  
(2 PLACES AS SHOWN)D2202-3  
POD BASE (REF)AN4-5A BOLT (1)  
AN960JD416 WASHER (1)  
MS21042L4 NUT (1)  
(2 PLACES)**SECTION D-D**  
SCALE 1:2D2528-1  
BACKER PLATED2528-3  
BACKER PLATED2202-3  
POD BASE  
(REF)D2202-1  
POD LID  
(REF)3.00  
(REF)D2204-9  
LATCH0.45  
(REF)AN4-5A BOLT (1)  
AN960JD416 WASHER (1)  
MS21042L4 NUT (1)  
(2 PLACES AS SHOWN)

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**DART**

DESIGN <i>GP</i>	DRAWN BY <i>BC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2694	REV. H SHEET 4 OF 4
DATE 07.07.18	TITLE UTILITY POD ASSEMBLY		SCALE 1:2



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Date: Friday, 07/12/2007 12:52:28 PM  
 User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 30647	<b>Customer</b>	: Dart Aerospace Ltd.
<b>Estimate Number</b>	: 10804	<b>DWG Name</b>	: D350-602-011
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D350602011
<b>Complete Date</b>	: / / : : AM	<b>DWG Number</b>	: NCR130
		<b>Rev.</b>	:

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
12/02/2007	3	0

<b>1.0 COMPOSITE ASSY</b>	<b>Internal Operation</b>
---------------------------	---------------------------

DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
02/02/2007	LEPA01: Lepage, Monique	Run	0.000	2.15	\$34.51	2.15	86.00
05/02/2007	LEPA01: Lepage, Monique	Run	0.000	1.30	\$20.87	1.30	52.00

<b>Subtotal:</b>	QTD:	0	CTD:	0	3.45	\$193.38
------------------	------	---	------	---	------	----------

	TIME	COST
Machine Time:	3.45	\$138.00
Labor:	3.45	\$55.38
Sub-contract (external Op.):		\$0.00
INVENTORY ITEM:		\$0.00
SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>		\$193.38

<b>COST PER UNIT:</b>	\$193.38
-----------------------	----------



DELASTEK COMPOSITES INC.  
2699, 5<sup>ème</sup> Avenue  
Local 14, PORTE -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\*Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	11587
Customer #	DART

Telephone: (819) 533-5788

Warehouse: MAIN

Bill to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200

Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
Delastek Composites		Point de départ		Net30 days		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Your PO #		GST/PST #
09/02/07	08/02/07	5142	C. Lavoie		59078		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
1	0	1	DKC-SAV-AERONAUTIQUE	UTILITY POD S/N: B26782 SCD-0220  NRC#130  <i>C 7/12/13</i>			

*It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.*

☐ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by:

Quality department

AQ-357

Aerospace  
270 Aberdeen  
Hawthorn  
KleA-1K7

N° DE COMMANDE - ORDER NO.		DÉP. - DÉPT.	DATE 07/02/05
VENDU À - SOLD TO		EXPÉDIÉ À - SHIP TO	
ADRESSE - ADDRESS		ADRESSE - ADDRESS	
		Dulles 2699 <sup>th</sup> Avenue Local 14 Landmore QC G9T-5K7	

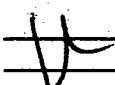
DATE D'EXPÉDITION - SHIPPING DATE	VA	CONDITIONS - TERMS	N° D'ENR. DE TAXE - TAX REG. NO.	VENDEUR - SALESPERSON
				819-553-572
NCR #130				
Utility Pad : B 26782 ✓ Rec'd 07/12/13				
B 26657 ✓ Rec'd 07/02/09				
B 29056				
Kewlar is no good.				
Please evaluate, repair, or replace the utility pad.				
Thanks Chantal.				
TPS/GST				
TVP/PST				
59078				
SIGNATURE				
N° LIC. - LIC. NO.				
TOTAL				

BlueLine DCB156

FORMULAIRE DE VENTE - SALES ORDER

Monday, 05/02/2007 1:53:54 PM  
Linda Lacelle

# **Process Sheet**

<b>Customer</b> :	CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> :	D350-602-011
<b>Job Number</b> :	30647		
<b>Estimate Number</b> :	10804		
<b>P.O. Number</b> :		<b>Part Number</b> :	D350602011
<b>This Issue</b> :	05/02/2007	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	NCR130
<b>First Issue</b> :	05/02/2007	<b>Project Number</b> :	
<b>Previous Run</b> :	00015	<b>Drawing Revision</b> :	
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :		<b>Due Date</b> :	12/02/2007
<b>Comment</b> :		<b>Qty:</b>	3 Um: Each

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	COMPOSITE ASSY	COMPOSITE ASSEMBLY
-----	----------------	--------------------



**Comment:** COMPOSITE ASSEMBLY

Disassemble all D350-602-011 utility pods in stock  
keep all parts with the correct w/o (pod) it came from  
B26782  
B26657  
B29056

*ml 07/02/02*  
*ml 07/02/05*

2.0	D350602011	Heli-Utility-Pod
-----	------------	------------------



**Comment:** Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)  
Heli-Utility-Pod

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Repackage Pods, and return to Delastek for  
Repair, Replacement or other

*CD 07/02/05*

*(3)*

Job Completion

